

Date: Thursday, 29/06/2006 9:11:10 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 3.540" SKID TUBE "I" BEAM		
Job Number	: 27775		Part Number	: D2963125		
Estimate Number	: 12466		Drawing Number	: D2963 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	29/06/2006	S.O. No.	N/A	Drawing Revision	: A	
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	06/07/2006	Qty:	14
Previous Run	: N/A		Um:	Each		
Written By	: <u>See Comment Below</u>					
Checked & Approved By	: <u> </u>					
Comment	: Est Rev:A New Issue 06-06-20 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING  Comment: PURCHASING <i>Issue P/O: 1200</i> a) Extrude as per Dwg D2963 b) Material: 6061-T6 (QQ-A-200/8) c) Minimum tensile yield strength = 35 ksi d) Minimum ultimate tensile strength = 40 ksi e) Minimum elongation = 8% f) Pull test required
2.0	D2963125P	105 I Beam Extrusion  Comment: Qty.: 1.0000 Each(s)/Unit Total : 14.0000 Each(s) 105 I Beam Extrusion
3.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: Ensure Certification and tests are attached
4.0	QC6	DIMENSIONAL CHECK  Comment: DIMENSIONAL CHECK Inspect dimensions per Dwg D2963 Check Pull test per Dwg D2963 for compliance page attached. Check hardness with Webster tester

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Seq. #:	Machine Or Operation:	Description :
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5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

U 860707

6.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/06/07 14

Job Completion



500 EDWARD AVENUE
RICHMOND HILL, ON L4C 4Y9

06/12/06	141084	22371	1
Ship. To	Ref. No.	Lot	Date
00001200	00307305	22371020	6/12/06

Ship. To	46024	Ship. To	46024
DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7	DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7		

Item No.	Part No.	Item Description			Cost Part
2.000	DAA-2-3	125" MILL 6061 T6			D2963125
Gross Weight	51	KGS			
Net Qty	44 KG	14 PC	44 M	1 PKG	
Specification	AMS-QQ-A-200/8 & ASTM B221-00				

Mechanical Tests:

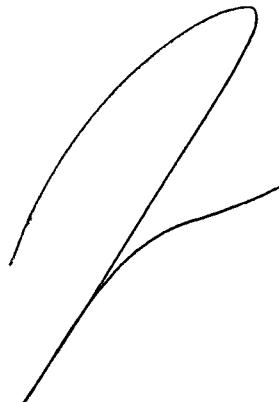
Test No.	Tensile MPA / KSI	Yield MPA / KSI	%Elongation	Conductivity	Bend/Drift	HREW
1	308.3 / 44.7	287.6 / 41.7	10.6	.0	92	

Chemical Analysis:

SI	FE	CU	MN	MG	CR	NI	ZN	GA	V	TI	ZR	OTHER
.68	.25	.25	.07	.90	.06	.000	.07	.000	.009	.01	.000	.00

This will certify that the material described herein has been inspected and tested in accordance with Bon L Canada's standard sampling and testing procedures or in accordance with the requirements of any specifications forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgement form. No other warranties are applicable.

Ritchie Bisnauth, QA Manager Signed for Bon L Canada



Date: Tuesday, 5/9/2006 9:13:25 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01		Drawing Name	: SKIDTUBE EC135 PROTOTYPE		
Job Number	: 022A		Part Number	: INITIAL PROTOTYPE		
Estimate Number	: 10068		Drawing Number	: P601-637		
P.O. Number	:		Project Number	: P601-637		
This Issue	: 5/9/2006		Type	: R & D LANDING GEAR		
Prsht Rev.	: NC		Drawing Revision	:		
First Issue	: / /		Material	:		
Previous Run	: 020A		Due Date	: 2/1/2006		
Written By	:		Qty:	1	Um:	Each
Checked & Approved By	:		Signature			
Comment	: Project #: _____		Description: _____			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MFG ENGINEERING	MFG ENGINEERING
		 
		<p>Comment: MFG ENGINEERING Manufacture Prototype as per Dwg's Supplied By Engineering Comments: - ISSUE P/0 <u>1200</u> - TO B&W L</p> <p style="text-align: right;">REFERENCE ONLY</p>
2.0	D2962150	3.540 Outer Tube, Extrut
		 
		<p>Comment: Qty.: 10.0000 (s)/Unit Total : 10.0000 (s)</p> <p>3.540 Outer Tube, Extrut</p> <p><i>PC 6/6/15</i> <i>13</i></p>

Tuesday, 5/9/2006 9:13:25 AM

Linda Lacelle

Process Sheet

Customer: CC-DAR01

Drawing Name: SKIDTUBE EC135 PROTOTYPE

Job Number: 022A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

3.0 D2963125 105 I Beam Extrusion



Comment: Qty.: 10.0000 (s)/Unit Total : 10.0000 (s)
105 I Beam Extrusion

PC4/6/15 (14)

Job Completion



QC5/6 Inspect 26.06.28 3/14

REFERENCE ONLY